

### Stamping Presses

Tonnage	Make	Type
800	Blow	Straight Side
500	Clearing Niagara	Straight Side
400	Brown Boggs	Straight Side
300	Verson	Straight Side
200	Brown Boggs	Straight Side
200	Verson	Straight Side
200	Brown Boggs	Straight Side
200	Verson	Straight Side
200	Brown Boggs	Straight Side
200	Brown Boggs	Straight Side
200	Verson	Straight Side
150	Niagara	Straight Side
150	Minster	Straight Side
150	Verson	OBI
150	Verson	OBI
110	Stamtec	OBI
110	Verson	OBI
110	Verson	OBI
110	Bliss	OBI
105	Bliss	Straight Side
100	Warco	OBI
100	Warco	OBI
100	Verson	Gap
100	South Bend	OBI
90	Stamtec	OBI
90	Walsh	OBI
90	Walsh	OBI
90	Walsh	OBI
75	Minster	OBI
65	Stamtec	OBI
65	Walsh	OBI
65	Walsh	OBI
65	Walsh	Inclinable
60	Johnson	Straight Side
60	South Bend	OBI
60	Federal	OBI

### Quality Control Equipment

Brown & Sharpe Hexagon Metrology C.M.M.  
Hertzer Software for variable attributes  
Rockwell Hardness Tester  
Associated Research AC Hypot Tester  
Material Plating Thickness tester  
Granite Surface Plates(various plates)  
Digimatic SPC Height Gages(multiple)  
Digimatic SPC Calipers (multiple)  
Digimatic SPC Micrometers (multiple)  
Gage Blocks (various)  
Go NoGo Gages (various)  
Pin Gages  
Misc. Bench and measuring tools (various)

### Assembly and Misc. Equipment

2 Customized weld machines  
1 Robotic Weld Cell  
5 20 KVA spot welders  
3 30 KVA spot welders  
4 50 KVA spot welders  
1 75 KVA spot welder  
2 100 KVA spot welders  
1 TIG welder  
6 Tapping Centers  
4 Riveting machines  
3 Haeger insertion machines  
2 PEMserter machines  
1 Brake Press  
1 Shear  
1 Large Vapor Degreaser  
Tool Building and Repair Facility  
35 Coil Feeds, Straighteners & Reels  
2 Pro-Engineer CAD Stations  
3 AutoCAD 2002 CAD Stations  
IBM AS400 Integrated Mfg. System  
Bar Coding & EDI Internet scheduling